

MUST SHIP MONDAY OCT 3

Work Order ID 74553

Friday, September 30, 2011 1:17:28 PM

Page 1

Item ID: D3256-3

Accept

Setup Start

Revision ID:

Item Name: Gasket

Stop

Start Date: 9/30/2011 Start Qty: 1.00

Required Date: 10/3/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3256

Rev C

+ HAD CHG.

SEE MB W/FAI SHEET,

11.09.30

0.00



FLOW WATER JET

0.00

Waterjet

Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3256: Dwg Rev: C Prog Rev: C 2-Deburr  
if necessary

B11-10-03

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-10-03

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

- inspected to Rev C  
Hans changed  
Dwg. only

Suldo 03

(X1)

(1)

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Start Date: 9/30/2011 Start Qty: 1.00



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Required Date: 10/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: 1710

0.00



Packaging

Memo

0.00

Packaging

11/10/13 sf

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/13 sf

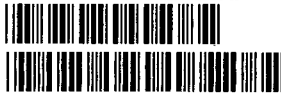
11/10/13

# Picklist Print

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Work Order ID: 74553



Parent Item: D3256-3

Parent Item Name: Gasket

Start Date: 9/30/2011

Required Date: 10/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP [1] B[04.12.06] Made in-house [KJ/JLM]  
IPP Rev: C ecn 1052/water jet 07-11-05 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245		Manufactured	No			100	Each	27.0000	1.02	1.073684			



Gasket



AB11-10-03

Location

MAT051

69232

Loc Qty

27

27

Loc Code

69232

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